

Product Brochure For B019

Swivel Head Metal Cutting Band Saw - BS-10S

400 x 230mm (W x H) Rectangle Capacity



ORDER CODE:	B019
MODEL:	BS-10S
Operation Type:	Swivel Head
Round @ 90° (mm):	250
Round @ 45° (mm):	215
Round @ 60° (mm):	~
Square @ 90° (mm):	250
Square @ 45° (mm):	250
Square @ 60° (mm):	~
Rectangle (W x H) @ 90° (mm):	400 x 230
Rectangle (W x H) @ 45° (mm):	250 x 215
Rectangle (W x H) @ 60° (mm):	~
Coolant System:	Yes
Table Working Height (mm):	~
Cutting Head Beam Type:	Manual
Cutting Head Beam Return:	Manual Return
Cutting Head Down Feed Control:	Adjustable Hydraulic
Vice Clamping Fixture:	Manual
Bundle Cutting Fixture:	~
Blade Steps / Speeds (M/Min):	25-40-51-75
Blade Size (L x W x T) (mm):	3352 x 27 x 0.9
Motor Power (kW / hp):	1.5 / 2
Voltage / Amperage (V / amp):	415
Nett Weight (kg):	490



Features

- 400 x 230mm (W x H) rectangular capacity
- Swivel head for easy angle cutting without moving material saving on valuable floor space
- Adjustable hydraulic feed cutting rate for multiple applications
- Mitre cuts to 45° using swivel head via a single locking nut
- Built-in coolant system for maximum cutting efficiency
- Adjustable 4-speed pulley drive system enabling 25-40-51-75mpm cutting speeds
- Limit switch stops machine when cut is complete
- Electric control panel mounted on base for quick operation
- Combination roller bearing & Carbide blade guides
- Robust heavy duty cast Iron blade wheels
- Large mitre scale - easy to read
- Cast iron frame with heavy duty fabricated base
- Adjustable blade roller guides provides accurate cutting
- Adjustable length stop for repetition cutting
- Wire wheel brush to clean swarf from blade
- Heavy-duty gearbox drive
- 1.5kW / 2hp 415V motor

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Recommended Accessories

B435

Metal Band Saw Blade - 3-4TPI Bi-Metal, Blade - 3352 x 25.4 x 0.90mm



B436

Metal Band Saw Blade - 4-6TPI Bi-Metal, Blade - 3352 x 25.4 x 0.90mm



B438

Metal Band Saw Blade - 6-10TPI Bi-Metal, Blade - 3352 x 25.4 x 0.90mm



B440

Metal Band Saw Blade - 10-14TPI Bi-Metal, Blade - 3352 x 25.4 x 0.90mm



S090A

Soluble Metal Cutting Fluid - 1 Litre



S090

Soluble Metal Cutting Fluid - 5 Litre



S076

Cutting Tool Lubricant Fluid - 500ml



S077

Drilling, Tapping & Cutting Tool Lubricant Spray - 400g



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S075

Cutting Tool Lubricant Paste - 200g



S074

Cutting Tool Lubricant Paste - 500g



S091

Soluble Metal Cutting Fluid - 20 Litre



L818

Roller Conveyor



L822

Roller Conveyor Stand



W3434

Roller Stand



W3436

Roller Stand - V-Type



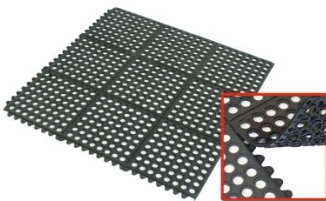
M800

Rubber Mat - Anti-Fatigue



M805

Rubber Mat - Anti-Fatigue



O000

SpillFix Universal Organic Absorbent



O043

Rust & Corrosion Preventive



O042

General Purpose Lubricant & Corrosion Inhibitor



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O040

Rust & Corrosion Preventive

O044

Rust & Corrosion Preventive

