

Product Brochure For B8152

## 1-1/4" NB x 180° Round Pipe Die Set - DS-1250P-R400

4" (101.6mm) CLR, Made from Steel

Suits RDB Series (Not RDB-050) Pipe & Tube Benders

**On Sale**

Ex GST

Inc GST

~~\$1,490.00~~

~~\$1,639.00~~

**\$1,250.00**

**\$1,375.00**



ORDER CODE:	B8152
MODEL:	DS-1250P-R400
Part Number:	~
Type:	Round Pipe Die Set
Degree of Bend (Max) (Deg):	180°
Size (inch / mm):	1-1/4" NB
CLR - Centre Line Radius (inch / mm):	4" / 101.6mm
Recommended Min. Wall Thickness (inch / mm):	Schedule 40
Material OD (inch / mm):	~
Suits Spigot Size (inch / mm):	~
Suits Machine Model:	RDB Series (Not RDB-050)
Nett Weight (kg):	16.8



### Description

FOR PIPE ONLY!

1-1/4" Round pipe die set with a 4" (101.6mm) Center line Radius. Fits on all Baileigh Industrial rotary draw benders that accept drop on tooling (Not RDB-050). Center line radius is based on wall thickness (Schedule 40)

### Features

- 1-1/4" NB steel former with 4" (101.6mm) centre line radius for 180 degree bends
- Schedule 40 recommended minimum wall thickness
- 180 degree maximum bend angle
- Set includes forming die, counter die, and hook sleeve

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**Recommended Accessories**

**B8119**

Pipe/Tube Bending Lube -  
 475ml



**B8080**

Hydraulic Pipe & Tube Rotary  
 Draw Bender



**B8085**

Motorised Pipe & Tube Rotary  
 Draw Bender



**B8090**

Motorised Pipe & Tube Rotary  
 Draw Bender



**B8095**

Motorised Pipe & Tube Rotary  
 Draw Bender



**B8100**

Motorised Pipe & Tube Rotary  
 Draw Bender



**B8105**

Hydraulic Pipe & Tube Rotary  
 Draw Bender

