

Product Brochure For B8271

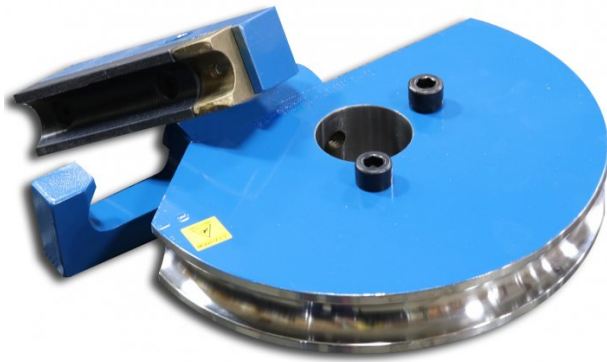
## 31.75mm OD x 180° Round Tube Die Set - DS-1250T-R400

101.6mm CLR, Made from Steel

Suits RDB Series (Not RDB-050) Pipe & Tube Benders

**On Sale**

Ex GST	Inc GST
<del>\$1,350.00</del>	<del>\$1,485.00</del>
<b>\$1,150.00</b>	<b>\$1,265.00</b>



ORDER CODE:	B8271
MODEL:	DS-1250T-R400
Part Number:	~
Type:	Round Tube Die Set
Degree of Bend (Max) (Deg):	180°
Size (inch / mm):	31.75 OD
CLR - Centre Line Radius (inch / mm):	101.6
Recommended Min. Wall Thickness (inch / mm):	2.1082
Material OD (inch / mm):	~
Suits Spigot Size (inch / mm):	~
Suits Machine Model:	RDB Series (Not RDB-050)
Nett Weight (kg):	13.2



### Description

31.75mm OD Round tube die set with a 101.6mm Center line Radius. Fits on all Baileigh Industrial rotary draw benders that accept drop on tooling (Not RDB-050). Center line radius is based on 2.1082mm wall thickness.

### Features

- 31.75mm OD steel former with 101.6mm centre line radius for 180 degree bends
- 2.1082mm recommended minimum wall thickness
- 180 degree maximum bend angle
- Set includes forming die, counter die, and hook sleeve

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**Recommended Accessories**

**B8119**  
 Pipe/Tube Bending Lube -  
 475ml



**B8070**  
 Manual Pipe & Tube Rotary  
 Draw Bender



**B8080**  
 Hydraulic Pipe & Tube Rotary  
 Draw Bender



**B8085**  
 Motorised Pipe & Tube Rotary  
 Draw Bender



**B8090**  
 Motorised Pipe & Tube Rotary  
 Draw Bender



**B8095**  
 Motorised Pipe & Tube Rotary  
 Draw Bender



**B8100**  
 Motorised Pipe & Tube Rotary  
 Draw Bender



**B8105**  
 Hydraulic Pipe & Tube Rotary  
 Draw Bender

