

Product Brochure For D1252

## Metric 135° Heavy Duty HSS Cobalt Jobber Drill Set - 25 Piece - D109SM3

Ø1.0 - Ø13.0mm  
 0.5mm Increments

**Limited Stock**

<b>Ex GST</b>	<b>Inc GST</b>
<b>\$450.00</b>	<b>\$495.00</b>



ORDER CODE:	D1252
Flutes (Type):	Precision Ground
Number of Pieces (No.):	25
Drill Size Range (Inch / mm):	1 - 13mm
Metric / Imperial (-):	Metric
Drill Size Steps (Inch / mm):	0.5mm
Point Angle (Degrees):	135°
Standard (DIN):	~
Nett Weight (kg):	1.7



### Description

Sutton Tools Heavy Duty Cobalt Jobber Drills are industrial quality for drilling materials that have high hardness and tensile strength such as cast iron, bronze, hard steel & stainless steel. These drill bits feature a thick core for increased rigidity in hard materials.

### Features

- 25 piece set
- 1-13mm in 0.5mm increments
- 135° Split Point (drills > 2mm & 3/32) - Enables accurate positioning and less drilling pressure
- Thick Core - For increased rigidity in hard materials
- Precision Engineered Parallel Shank - For accurate hole size
- Made from HSS Cobalt - The 5% cobalt formula improves abrasive & heat resistance, for increased strength at higher cutting temperatures
- Colour Tempered Surface Finish - Enables identification of cobalt tool material

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Specific Features



Shown in Case



Drill Bit



Drill Bit Tip

Recommended Accessories

C289

Heavy Duty Drill Chuck - Keyed Type



C290

Heavy Duty Drill Chuck - Keyed Type



C292

Industrial Drill Chuck - Keyless Type



C294

Industrial Drill Chuck - Keyless Type



T012

Metric Alloy Steel Tap & Die Set - 32 Piece



T013

Metric HSS Tap & Die Set - 32 Piece



T014

Metric Alloy Steel Tap & Die Set - 45 Piece



T015

Imperial Alloy Steel Tap & Die Set - 45 Piece



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**D502**  
 HSS Centre Drill - No. 2

**D503**  
 HSS Centre Drill - No.3

**D504**  
 HSS Centre Drill - No. 4

**D505**  
 HSS Centre Drill - No. 5



**T019**  
 Metric HSS Hand Tap & Drill Set  
 - 29 Piece

**D107**  
 HSS Step Drill Sets

**D106**  
 Countersink Sets – 90° Three  
 Flute

**D105**  
 Deburring Countersink Sets –  
 90° Cross Hole



**D104**  
 Spotting Drill Sets – 90°

**D123**  
 Metric 118° Precision HSS Drill  
 Set - 25 Piece

**D125**  
 Imperial 118° Precision HSS  
 Drill Set - 29 Piece

**D111**  
 Precision Drill Sharpener



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D112

Precision Drill Sharpener

