

Product Brochure For D132

## Industrial 4MT Geared Head Drilling Machine - GHD-38A

Ø40mm Drilling Capacity with Automatic Feed & Tapping

Includes Automatic Feed & Tapping



ORDER CODE:	D132
MODEL:	GHD-38A
Drilling Capacity (mm):	Ø40
Thread Tapping Capacity (Metric):	M24
Spindle Taper (MT):	4
Spindle Travel (mm):	180
Throat Depth (mm):	350
Quill Diameter (mm):	75
Column Diameter (mm):	150
Spindle To Table (mm):	780
Spindle To Base (mm):	1320
Table (Type):	Square
Table Size (mm):	560 x 560
T-Slot Size (mm):	18
Automatic Quill Feed (mm/rev):	0.1, 0.2
Work Light (Includes):	Yes
Coolant System (Includes):	Yes
Spindle Speed Steps (No.):	18
Spindle Speed Range (rpm):	50 ~ 1450
Motor Power (kW / hp):	1.5 / 2
Voltage / Amperage (V / amp):	415
Full Height (mm):	2220
Nett Weight (kg):	550



### Features

- Ideal for industrial workshop use
- Geared head drilling machine with 4 morse taper spindle
- Thread tapping with auto reverse
- Automatic feed range (0.1, 0.2mm/rev)
- 18 drilling speeds from 50-1450rpm
- Chuck guard with micro-switch
- Drill ejector incorporated in machine
- Coolant pump system with flexible hose
- Work light mounted in convenient location
- 40mm drill capacity with 180mm of Spindle travel
- Oil sight glass for geared head and feed gearbox
- Modern electrics to European CE standards
- Forward and reverse spindle switch with high and low speeds
- Emergency stop switch and overload protection
- Substantial heavy walled column ensuring greater rigidity
- Adjustable accurate depth setting with auto feed cut out for increased productivity
- Rack and pinion wind-up table
- T slotted work table and base

### Includes

- 16mm drill chuck and arbor
- Coolant pump system
- Auto feed
- Tapping function
- Safety chuck guard
- Work light

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**Recommended Accessories**

D1272

Metric 135° Precision HSS Drill Set - 25 Piece



D1282

Imperial 135° Precision HSS Drill Set - 29 Piece



D1285

Metric 135° Precision HSS Drill Set - 51 Piece



D339

4MT Morse Taper Shank Drill Bit



D1171

Metric Industrial HSS Reduced Shank Drill Set



D1181

Imperial Industrial HSS Reduced Shank Drill Set



D117

Metric HSS Reduced Shank Drill Set



C289

Heavy Duty Drill Chuck - Keyed Type



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C290

Heavy Duty Drill Chuck - Keyed Type



C292

Industrial Drill Chuck - Keyless Type



C294

Industrial Drill Chuck - Keyless Type



D454

4MT x JT6 Drill Chuck Arbor



D454A

4MT x JT3 Drill Chuck Arbor



D424

Drill Sleeve - Morse Taper



C096A

Clamp Kit 58 piece - Industrial Series



V141

Safeway Precision Drill Press Vice



V142

Safeway Precision Drill Press Vice



V143

Safeway Precision Drill Press Vice



V138

Drill Press Vice



V139

Drill Press Vice



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**T005B**  
Tapping Chuck - Fixed



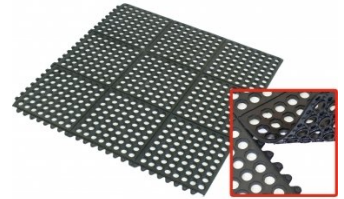
**T005**  
Reversible Tapping Chuck - Adjustable Clutch



**M800**  
Rubber Mat - Anti-Fatigue



**M805**  
Rubber Mat - Anti-Fatigue



**S090A**  
Soluble Metal Cutting Fluid - 1 Litre



**S090**  
Soluble Metal Cutting Fluid - 5 Litre



**S076**  
Cutting Tool Lubricant Fluid - 500ml



**S077**  
Drilling, Tapping & Cutting Tool Lubricant Spray - 400g



**S075**  
Cutting Tool Lubricant Paste - 200g



**S074**  
Cutting Tool Lubricant Paste - 500g



**O000**  
SpillFix Universal Organic Absorbent



**O043**  
Rust & Corrosion Preventive



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O042

General Purpose Lubricant & Corrosion Inhibitor



O040

Rust & Corrosion Preventive



O044

Rust & Corrosion Preventive

