

## Product Brochure For L129

### Twin Drum Sander - DS-25

Variable Conveyor Feed Speeds

635 x 127mm (W x H) Material Capacity



ORDER CODE:	L129
MODEL:	DS-25
Variable Table Feed Speed (m/min):	0.9 - 6
Sanding Drum Speed (rpm):	1600
Belt Size (mm):	2790 x 100
Drum Diameter (mm):	127
Maximum Material Width (mm):	635
Maximum Material Thickness (mm):	127
Minimum Material Thickness (mm):	6
Dust Collector Port Diameter (Qty x mm):	2 x Ø100
Feed Motor Power (hp):	1/8
Motor Power (kW / hp):	2.2 / 3
Voltage / Amperage (V / amp):	240 / 15
Floor Space (W x D x H) (mm):	1130 x 780 x 1360
Nett Weight (kg):	225



#### Description

Manufactured in Taiwan

#### Features

- 635mm (25") sanding width capacity
- Twin, dynamically balanced 127mm drums ensure smooth sanding (1 coarse & 1 fine)
- High quality conveyor belt, easy to track for smooth feeding
- Variable speed conveyor drive giving 1.1 m/min to 5.7 m/min
- Sanding workpiece thickness, Min/Max (6 - 127mm)
- 2.2kW / 3hp Induction 240V motor
- Twin Ø100mm (4") dust ports for efficient dust extraction
- DOL starter switch with overload protection and raised red stop

#### Includes

- Two abrasive belts (80 grit and 120 grit)

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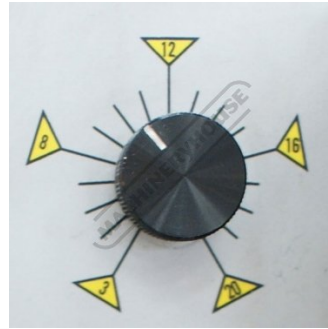
**Specific Features**



Conveyor Feed Motor



Twin Drum Sanding System



Variable Table Feed Speed



Magnetic Safety Switch



Thickness Height Gauge



Top Guard Open



Rear View



Switch

**Recommended Accessories**

A94408  
Twin Drum Sander - Belt

A94412  
Twin Drum Sander - Belt

G183  
Abrasive Belt & Disc Cleaning Stick

W394  
Dust Collector



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**W329**  
 Dust Collector



**W344**  
 Wood Dust Accessory Kit



**W334**  
 Dust Hose Reducer



**W333**  
 Dust Hose Reducer



**W335**  
 Blast Gate



**W336**  
 Dust Hose Elbow - 90 Degree



**W337**  
 Dust Hose Y Adaptor



**W338**  
 Dust Hose Universal Dust Hood



**W339**  
 Dust Hose Floor Sweeper Attachment



**W340**  
 Dust Hose Clamp

