

Product Brochure For L682

## Centre Lathe - AL-336

Ø300 x 900mm Turning Capacity - Ø38mm Spindle Bore  
 18 Gearing Head Speeds 65 ~ 1810rpm, Includes Light, Foot Brake,  
 Coolant System & Cabinet Stand

**On Sale**

<b>Ex GST</b>	<b>Inc GST</b>
<del>\$5,490.00</del>	<del>\$6,039.00</del>
<b>\$5,090.00</b>	<b>\$5,599.00</b>



ORDER CODE:	L682
MODEL:	AL-336
Swing Over Bed (mm):	300
Distance Between Centres (mm):	900
Spindle Bore (mm):	38
Swing In Gap (mm):	450
Swing Over Cross-slide (mm):	180
Digital Readout System Fitted:	Optional
Quick Change Toolpost Fitted:	Optional
Leadscrew Covers Fitted:	~
Taper Turning Attachment:	~
Coolant System:	Yes
Tool Height To Suit (mm):	12
Centre Height (mm):	150
Spindle Nose Size or Type:	D1-4 Camlock
Bed Width (mm):	180
Headstock Spindle Taper (MT):	5
Tailstock Taper (MT):	3
Cross Slide Travel (mm):	170
Compound Slide Travel (mm):	75
Leadscrew Type:	Imperial
Metric Cross Feed (X-Axis) (mm/rev):	~
Imperial Cross Feed (X-Axis) (inch/rev):	0.009 - 0.236
Metric Longitudinal Feed (Z-Axis) (mm/rev):	~
Imperial Longitudinal Feed (Z-Axis) (inch/rev):	0.04 - 1.22
Metric Thread Steps & Pitch (No. / mm):	32 (0.4 - 7)
Imperial Thread Steps & TPI (No. / TPI):	36 (4 - 60)
3 Jaw Chuck Diameter (mm):	160
4 Jaw Chuck Diameter (mm):	200
Spindle Steps / Speeds (No. / rpm):	18 (65 - 1810)
Motor Power (kW / hp):	1.5 / 2
Voltage / Amperage (V / amp):	240 / 10
Nett Weight (kg):	595



### Description

The AL-336 high quality centre lathe with a turning capacity of Ø300 x 900mm is well known in the industry for its metal turning capabilities & is suitable for the model engineer or general maintenance workshops.

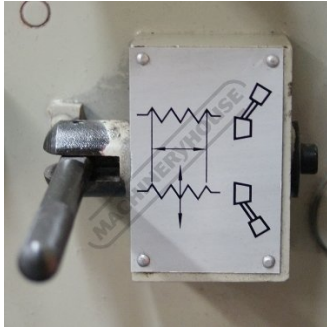
Featuring an induction hardened vee bedways are precision ground that allows the saddle to smoothly slide over it, full gear driven spindle speeds ranging from 65 - 1810rpm are selectable via the gear selector levers that are accessible from the front of headstock for your convenience & certainly makes this lathe package well sort after.

The 2hp single phase 240V motor is ample power to drive the 3 & 4 jaw chucks, auto feed & screw cutting thread system and the adjustable taper roller spindle bearings ensures accuracy & smooth operation even when under cutting load. A great range of cross, longitudinal feed speeds & metric & imperial screw cutting threads are easy accessible & selected via the separate gearbox located underneath the headstock for your convenience.

Supplied with a large range of standard accessories including a 150mm 3 jaw self centring chuck, 200mm 4 jaw independent chuck with D1-4 camlock for quick change over, face plate, spindle safety foot brake, chuck guard with safety interlock switch, thread chasing dial, rear splash guard, coolant pump system, work light, fixed & traveling steadies & that rounds up most of the great features on this fantastic centre lathe. The floor stand is equipped with a slide out swarf tray that makes it very easy to clean down and remove your waste material swarf.



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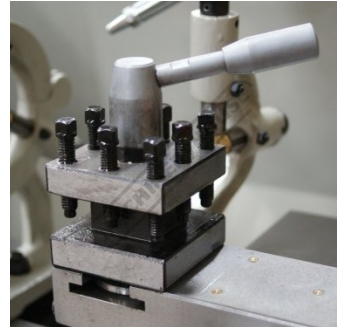
Feed Engagement Lever



Thread Chasing Dial



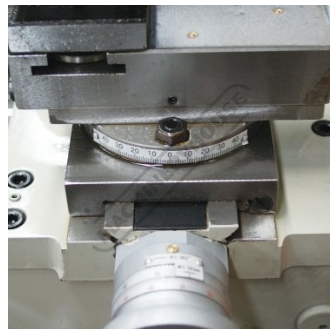
Forward Reverse Spindle Lever



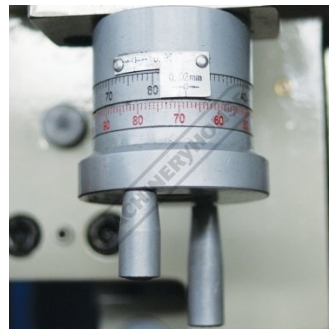
Toolpost



Compound Slide



Swivel Compound Slide



Compound Slide Hand Wheel



Crossslide Hand Wheel



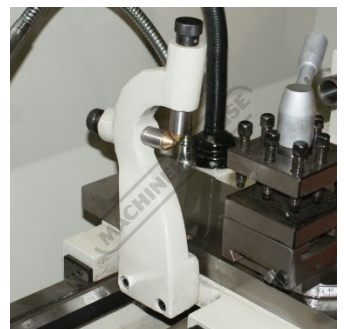
Saddle Hand Wheel



Lamp and Coolant Hose



3 Point Fixed Steady



2 Point Travelling Steady



Tailstock



Tailstock Quill



Tailstock Hand Wheel



Induction Hardened Bedways

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**Recommended Accessories**

M002

Steel Machine Mount & Rubber Insert



L682D

Centre Lathe



D694

1500mm Optimum Magnetic Digital Readout Scale



D5249

Scale - Backing Plate & Cover



P235

Coolant Pump & Tank



L292

Quick Change Toolpost



L295

Quick Change Toolpost



L277

Vertical Mill Slide



Product Brochure For L682

**C980**  
 5C Collet Lathe Adaptor



**L015**  
 Right Hand Turning Tool Holder



**L016**  
 Left Hand Turning Tool Holder



**L0099**  
 Lathe Turning Tool Kit - 7 piece  
 Insert Type



**L450**  
 Lathe Turning Tool Kit - 3 piece  
 Insert Type



**L456**  
 Lathe Threading Tool Kit - Insert  
 Type



**L464**  
 Professional Lathe Parting Tool  
 Kit - Insert Type



**L073**  
 Parting Tool Holder - Suits 1/2"  
 HSS Tool Bit



**L076**  
 Knurling Tool Holder Kit



**C052**  
 3MT Live Centre



**C045**  
 3MT Pipe Centre - 70° Cone



**C290**  
 Heavy Duty Drill Chuck - Keyed  
 Type



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**D443A**  
3MT x JT3 Drill Chuck Arbor



**D1272**  
Metric 135° Precision HSS Drill Set - 25 Piece



**D1282**  
Imperial 135° Precision HSS Drill Set - 29 Piece



**D126**  
Metric 135° Precision HSS Drill Set - 170 Pieces



**S090A**  
Soluble Metal Cutting Fluid - 1 Litre



**S090**  
Soluble Metal Cutting Fluid - 5 Litre



**S076**  
Cutting Tool Lubricant Fluid - 500ml



**S077**  
Drilling, Tapping & Cutting Tool Lubricant Spray - 400g



**S075**  
Cutting Tool Lubricant Paste - 200g



**S074**  
Cutting Tool Lubricant Paste - 500g



**G660**  
Lathe Leadscrew Cover Kit

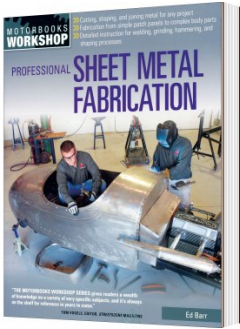


**G659**  
Lathe Leadscrew Cover Kit - Concertina

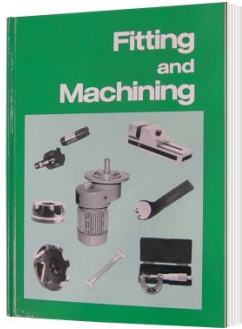


Product Brochure For L682

**L3455**  
 Professional Sheet Metal  
 Fabrication Book



**L341**  
 Fitting and Machining Technical  
 Book



**L300**  
 Magnetic Swarf Remover



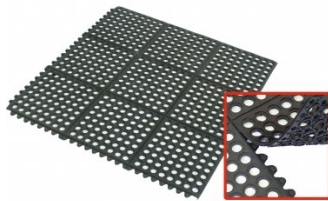
**M9991**  
 Magnetic Floor Sweeper



**M800**  
 Rubber Mat - Anti-Fatigue



**M805**  
 Rubber Mat - Anti-Fatigue



**O000**  
 SpillFix Universal Organic  
 Absorbent



**O043**  
 Rust & Corrosion Preventive



**O042**  
 General Purpose Lubricant &  
 Corrosion Inhibitor



**O040**  
 Rust & Corrosion Preventive



**O044**  
 Rust & Corrosion Preventive

