

Product Brochure For S6411

## Forming Bead Roller Kit - BR-10FD

9 x Forming Bead Rollers + 1 x Polyurethane Roller  
 SUITS SJ-24D & MBR-475XT



**On Sale**

<b>Ex GST</b>	<b>Inc GST</b>
<del>\$220.00</del>	<del>\$242.00</del>
<b>\$199.09</b>	<b>\$219.00</b>

ORDER CODE:	S6411
MODEL:	BR-10FD
Part Number:	~
Type:	9 x Forming Bead Rollers Sets & + 1 x Polyurethane Roller
Size (inch / mm):	~
Roller Diameter (mm):	Ø75
Bore Diameter (mm):	Ø22 mm Bore
Spigot Diameter (mm):	~
Shaft Diameter:	~
Capacity (Mild Steel) (mm / Gauge):	1.2 / 18
Material (Type):	Steel + Polyurethane
Suits:	SUITS SJ-24D & MBR-475XT & Bead Rollers



### Description

Fits most bead rollers with 22mm shafts  
 BR-10FD - Forming Bead Roller Kit  
 9 x Forming Bead Rollers + 1 x Polyurethane Roller  
 Suits SJ-24D & MBR-475XT Bead Rollers

### Features

- With these dies you can create offset flanges, contours, deep channels, and style lines. This kit also includes a polyurethane lower wheel, which can be used with a variety of upper dies.
- 9 x rollers made from CR12 steel & Hardened up to 35 HRC
- 1 x roller made from polyurethane

### Includes

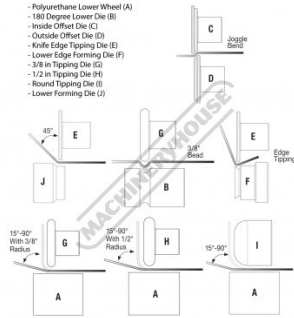
- 1 x Inside offset roller
- 1 x Outside offset roller
- 1 x knife edge tipping roller
- 1 x Lower edge forming roller
- 1 x 3/8" tipping roller
- 1 x 1/2" tipping roller
- 1 x Round tipping roller
- 1 x lower forming roller
- 1 x 180 degree lower roller
- 1 x Polyurethane lower roller

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**Specific Features**



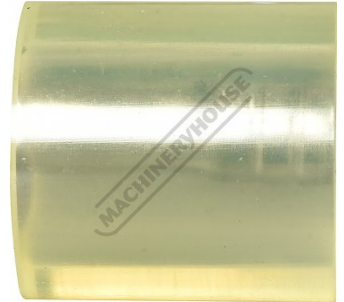
Set Rear View



Examples of Metal Contours with Die Combinations



Polyurethane Lower Wheel (A)



Polyurethane Lower Wheel Side View (A)



180 Degree Lower Die (B)



180 Degree Lower Die Side View (B)



Inside Tipping Die (C)



Inside Tipping Die Side View (C)



Outside Offset Die (D)



Outside Offset Die Side View (D)



Knife Edge Tipping Die (E)



Knife Edge Tipping Die Side View (E)



Lower Edge Forming Die (F)



Lower Edge Forming Die Side View (F)



3/8 Inch Tipping Die (G)



3/8 Inch Tipping Die Side View (G)

Product Brochure For S6411



1/2 Inch Tipping Die (H)



1/2 Inch Tipping Die Side View (H)



Round Tipping Die (I)



Round Tipping Die Side View (I)



Lower Forming Die (J)



Lower Forming Die Side View (J)

**Recommended Accessories**

S641  
Bead Roller



S631  
Bead Roller - Motorised Variable Speed

