

Product Brochure For S749

## Section & Pipe Rolling Machine - HPK-45

50 x 50 x 5mm Angle Capacity

Includes Hydraulic Top Roller Adjustment & DRO

On Sale

Ex GST	Inc GST
<del>\$9,190.00</del>	<del>\$10,109.00</del>
<b>\$8,590.00</b>	<b>\$9,449.00</b>



ORDER CODE:	S749
MODEL:	HPK-45
Powered Driven Rolls (Qty):	2
Bending Rolls (Type):	Manual Top
Top Roll Shaft Diameter (Ø) (mm):	50
Lower Roll Shaft Diameter (Ø) (mm):	50
Top Roll Diameter (Ø) (mm):	155
Lower Roll Diameter (Ø) (mm):	155
Flat Bar Edge Capacity - MS (size / Ø) (mm):	60 x 10 / 500
Flat Bar Capacity - MS (size / Ø) (mm):	100 x 15 / 450
Square Bar Solid Capacity - MS (size / Ø) (mm):	35 x 35 / 900
Rectangle Tube Capacity - MS (size / Ø) (mm):	50 x 40 x 3 / 1200*
Square Tube Capacity - MS (size / Ø) (mm):	50 x 50 x 3 / 1700*
Round Bar Solid Capacity - MS (size / Ø) (mm):	Ø35 / 600*
Round Tube Capacity - MS (size / Ø) (mm):	Ø70 x 2 / 1000*
Round Pipe Capacity - MS (size / Ø) (inch / mm):	Ø2" x 2.9mm / 1000mm*
Angle Capacity - MS (size / Ø) (mm):	50 x 50 x 5 / 1000 mm*
Motor Power (kW / hp):	1.5 / 2
Voltage / Amperage (V / amp):	415
Dimensions (L x W x H) (mm):	90 x 1360 x 1450
Note: Requires Additional Tooling (No / Yes*):	Yes* (S7455 for angle capacity)
Nett Weight (kg):	400

### Features

- Hydraulic top roller adjustment with DRO display
- Rolls are hardened & made from high quality steel
- Drive shafts are hardened and ground with double taper roller bearing support
- Machine can be set up in horizontal or vertical working position
- Roving foot pedal control with emergency stop
- Geared direct drive via motor & gearbox
- Standard rolls and guide rolls are included
- Two rollers are powered
- Steel fabricated frame
- European quality
- Optional lateral side guide roll supports for rolling angle iron available

### Includes

- Steel fabricated frame
- Two rollers are powered
- Manual top roller adjustment

### Optional Accessories

- Please Note:
- If rolling angle iron leg in it should be used with lateral side roller guide supports (S7455)
- Angle iron machine roll dies - 3 piece set - (S741H)
- Pipe & Tube Rolls also available In recommended accessories

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**Recommended Accessories**

**S7455**  
 Angle Iron Lateral Side Guide  
 Roll Support Set



**S745H**  
 Angle Iron Roll Dies



**S741H**  
 Angle Iron Roll Dies



**S740D**  
 25.4mm (OD) Tube Roll Dies



**S740E**  
 31.8mm (OD) Tube Roll Dies



**S740A**  
 38.1mm (OD) Tube Roll Dies



**S740B**  
 50.8mm (OD) Tube Roll Dies



**S741B**  
 1" Pipe (NB) Roll Dies



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**S741C**

1-1/4" Pipe (NB) Roll Dies



**S741D**

1-1/2" Pipe (NB) Roll Dies



**S741F**

2" Pipe (NB) Rolls

