

Product Brochure For S785

## Motorised Plate Curving Rolls - IRM1270x140

1270 x 5mm Mild Steel Capacity

Hardened Rolls, Motorised Up/Down Rear Roll, DRO Control Panel & Initial Pinch Design

**On Sale**

Ex GST

Inc GST

~~\$19,950.00~~

~~\$21,945.00~~

**\$18,000.00**

**\$19,800.00**



ORDER CODE:	S785
MODEL:	IRM1270x140
Curving System Type:	Initial Pinch
Curving Material Length (mm):	1270
Curving Plate Thickness - Mild Steel (mm):	5
Minimum Rolling Diameter (mm):	210
Roll Diameter (mm):	140
Motor Power (kW / hp):	2.2 / 3
Voltage / Amperage (V / amp):	415
Dimensions (LxWxH) (mm):	2470 x 750 x 1000
Floor Space (L x W x H) (mm):	~
Nett Weight (kg):	1350



### Features

- SAE 1050 (CK45) certificated forged steel rolls with high tensile strength
- Precision hardened rolls wire wire grooves, also suitable for stainless steel
- Motorised rear bending roller with digital readout display for positioning
- Heavy cast iron construction at each end frames providing stability and rigidity
- Single handle adjustment of bottom rolls to suit material thickness
- Safety trip wire (RM & IRM) or kick bar (IR) standard
- Brake motor standard for precision bending
- Mobile control panel with emergency stop
- Conical bending device
- Made in Turkey

- Mild steel capacity is rated on hot rolled material with 250MPA

### Includes

- Standard manual drop end

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Specific Features



Right View



Side View



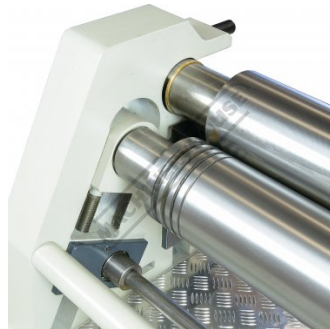
Swing Out Top Roller



Rear View



Wire Groove Rolls



Wire Groove Rolls Rear View



Swing Out Top Roller Handle



Bottom Roll Material Thickness Adjustment Handle



Motorised Rear Curving Roller



Safety Wire Interlock System



Safety Wire Interlock System Brace



Foot Control



Digital Read Position Display With Emergency Stop



Main Power Control Panel & Isolation Switch



Plug In Foot Control Connector



Shown with Optional Ball Transfer Tables