

Product Brochure For S804

## Motorised Plate Curving Rolls - PR-136A

1300 x 6.5mm Mild Steel Capacity

Motorised Up/Down Rear Roll, DRO Control Panel & Initial Pinch Design

**On Sale - Back In Stock Soon**

Ex GST	Inc GST
<del>\$9,290.00</del>	<del>\$10,219.00</del>
<b>\$8,990.00</b>	<b>\$9,889.00</b>



ORDER CODE:	S804
MODEL:	PR-136A
Curving System Type:	Initial Pinch
Curving Material Length (mm):	1300
Curving Plate Thickness - Mild Steel (mm):	6.5
Minimum Rolling Diameter (mm):	225
Roll Diameter (mm):	150
Motor Power (kW / hp):	2.2 / 3
Voltage / Amperage (V / amp):	415
Dimensions (LxWxH) (mm):	2300 x 800 x 1340
Floor Space (L x W x H) (mm):	1995 x 1050 x 1215
Nett Weight (kg):	1320

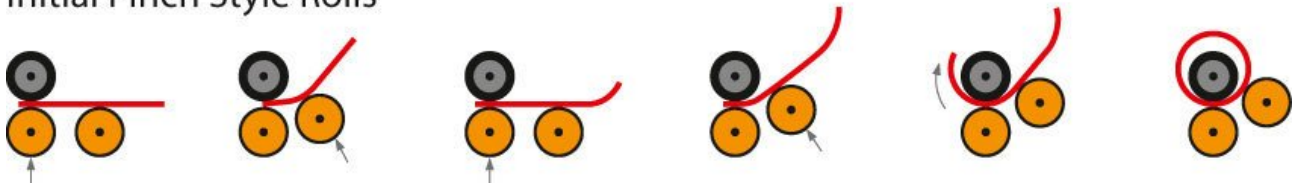
METALMASTER



### Features

- Initial pinch rolls with pre-bending
- Motorised up & down rear curving roll enables quick & easy pre-bending
- Digital readout display on rear curving roll position
- Mobile foot pedal control with digital readout display
- Two rolls are powered by reduction gearbox drive system
- Swing out top roller enables cone or cylinder to be removed
- Safety wire interlock system with emergency shut-off
- Rolls include wiring grooves
- Includes a conical bending guide roller
- Mild steel capacity is rated on hot rolled material with 250MPA

### Initial Pinch Style Rolls



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**Specific Features**



Right View



Rear View



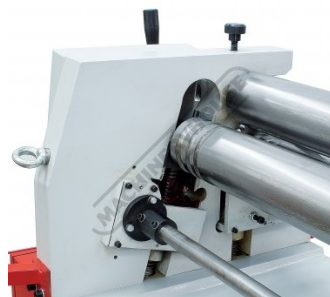
Side View



Control Panel



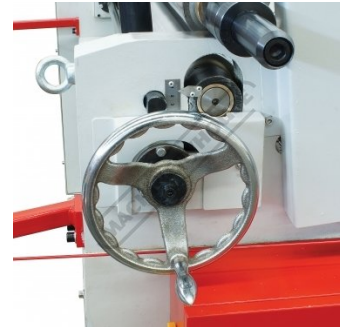
Swing Out Top Roller



Motorised Up and Down Rear Curving Roller Left Side



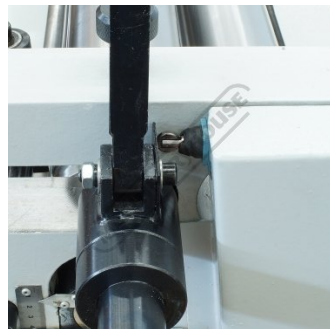
Motorised Up and Down Rear Curving Roller Right Side



Hand Wheel For Material Thickness Adjustment



Swing Out Top Roller Handle



Top Swing Out Roller Micro Switch



Conical Bending Guide Roller



Wire Groove Rolls



Safety Wire Interlock System



Isolation Switch



Foot Control