

## Product Brochure For S932

# Hydraulic NC Guillotine - HG-860B

2500 x 6mm Mild Steel Shearing Capacity

1-Axis Ezy-Set NC-89 Controlled Backgauge & Includes Rapid Blade Adjustment



ORDER CODE:	S932
MODEL:	HG-860B
Shearing Capacity - Mild Steel (mm):	6
Shearing Capacity - Stainless Steel (mm):	4
Shearing Length (mm):	2500
NC Control (Type):	Ezy-Set NC-89
Backgauge (Type):	Leadscrew
Backgauge Travel (mm):	700
Pneumatic Sheet Supports:	~
Quick Action Blade Clearance Adjustment:	Yes
Strokes / min (SPM):	12
Blade Angle (deg):	2°
Throat Depth (mm):	~
Motor Power (kW / hp):	7.5 / 10
Voltage / Amperage (V / amp):	415
Floor Space Requirements (L x W x H) (mm):	~
Nett Weight (kg):	3380



## Features

- 2500mm x 6mm cutting capacity
  - 7.5kW / 10hp 415V motor
  - Ezy-Set NC-89 Go-To digital display controlled backgauge with DRO counter
  - Quick action blade clearance adjustment for shearing material 1 - 6mm
  - Hydraulic material clamping for accurate shearing
  - One shot lubrication pump & reservoir for slideway protection
  - Squaring arm incorporating flip over stops
  - Roving foot pedal control
  - Clamp beam design allows clear view to shadow line on material
  - Blades made from 9CrSi material suitable for cutting stainless steel
  - Plate support tables with transfer balls for quick & easy material alignment and manoeuvrability
  - Front sheet supports with ball bearing guides preventing material damage when setting up
  - Safety three photo electric light beams on rear guarding
  - Safety reset rear guarding button mounted to back of electrical box
  - Heavy duty under driven machine construction
  - Equipped with shadow line lighting-alignment device
  - Mild steel capacity is rated on hot rolled material with 250MPA
- Pre-Commissioning:
    1. Guillotine is run & tested prior delivery
    2. Hydraulic oil is included with machine

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Specific Features



Right View



NC 89 Control Panel



NC 89 Backgauge DRO



Quick Action Blade Clearance Adjustment



Squaring Arm



Squaring Arm with Flip Over Stop



Front Sheet Supports with Roller Bearings



Material Transfer Ball On the Table



NC-89 Control Backgauge



Motorised Backgauge Close Up



Motorised Backgauge Right View



Back Gauge Drive Motor



Micro Switches



3 Safety Photo Sensors



Safety Omron E3ZS Rear Light Sensor Guarding



One Shot Lubrication

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Rear Guard Reset Button



Emergency Stop Switch



Mobile Foot Control



Shown with Optional Ball Transfer Tables - Order Code (L840)

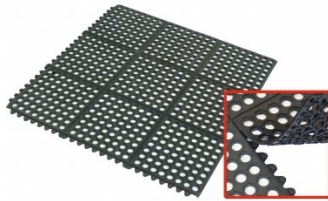
Recommended Accessories

M800  
 Rubber Mat - Anti-Fatigue

M805  
 Rubber Mat - Anti-Fatigue

O000  
 SpillFix Universal Organic Absorbent

O043  
 Rust & Corrosion Preventive



O042  
 General Purpose Lubricant & Corrosion Inhibitor

O040  
 Rust & Corrosion Preventive

O044  
 Rust & Corrosion Preventive

O004  
 Superdraulic ISO 46 Hi Temp Hydraulic Oil

