

Product Brochure For S99525

Hemming Die, Spring Type V12 26 Degrees - HD135-12.26.800

135 x 60mm x 800mm Long

Suits MetalMaster, Amada & European Pressbrakes

Back In Stock Soon

Ex GST

Inc GST

\$2,390.00

\$2,629.00

Order Code:	S99525
Model:	HD135-12.26.800
Type:	Hemming Die
Size (mm):	135 x 60 x 800



METALMASTER

Description

Spring-loaded hemming dies feature a durable spring mechanism that allows the die to perform a two-stage hemming process, performing the initial acute bend and the final flattening in one setup streamlines the manufacturing process by eliminating tool changes.

Made from chromium-molybdenum high strength steel and heat treated for long term durability.

V Size - 12mm
 V Angle - 26 Degrees
 Radius - 2.0mm
 Total Height - 135mm
 Spring Stroke - 15mm
 Max. Tonnage - 1000kN/m
 Length - 800mm

Designed to be used directly on a pressbrake with a narrow table suitable to hold 60mm tooling or can be used universally on any wide table pressbrake by using a die rail.

Suits: 60mm Die Rail
 S996B - 3200mm Long die rail
 S997B - 4000mm Long die rail

Suits MetalMaster, Amada & European Pressbrakes

Features

- Spring Loaded design for durability and repeatability
- 2 Stage Hemming streamlines productivity
- 12mm x 26 Degree Acute V Die Block with inbuilt flattening station

Optional Accessories

- S99520 - 26 Degree Top Tool

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Specific Features



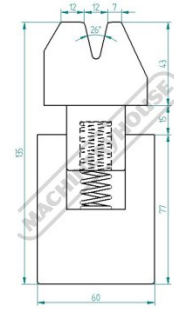
Full View



Measurements



Side Profile



Hemming Die V12 26Deg