

Product Brochure For T8406

## M6 x 1.0mm HSS Spiral Flute Tap

Metric Coarse Pitch



**On Sale**

**Ex GST**

**\$14.00**

**\$11.82**

**Inc GST**

**\$15.40**

**\$13.00**

ORDER CODE:	T8406
Size:	M6
Pitch:	1.0mm
Pitch Type:	Metric Coarse
Flute Type:	Spiral
Thread Form:	Metric
Max Cut Depth:	2.5 x D
Nut Tolerance:	ISO 2 / 6H
Standard:	DIN 371
test:	~



### Description

Spiral flute taps feature a spiral fluted design rather than conventional straight flutes. The spiral flutes assist in ejecting chips upward & out of the tapped hole & are commonly used in blind hole applications when threads are required close to the bottom of the hole.

### Features

- M35 High Speed Steel with 5% cobalt
- TiCN Coating for increased wear resistance
- Precision ground thread
- DIN 371 Standard

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**Recommended Accessories**

**D1272**

Metric 135° Precision HSS Drill Set - 25 Piece



**D1282**

Imperial 135° Precision HSS Drill Set - 29 Piece



**D126**

Metric 135° Precision HSS Drill Set - 170 Pieces



**C289**

Heavy Duty Drill Chuck - Keyed Type



**C290**

Heavy Duty Drill Chuck - Keyed Type



**C292**

Industrial Drill Chuck - Keyless Type



**C294**

Industrial Drill Chuck - Keyless Type



**T012**

Metric Alloy Steel Tap & Die Set - 32 Piece



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**T013**  
 Metric HSS Tap & Die Set - 32 Piece



**T014**  
 Metric Alloy Steel Tap & Die Set - 45 Piece



**T015**  
 Imperial Alloy Steel Tap & Die Set - 45 Piece



**D502**  
 HSS Centre Drill - No. 2



**D503**  
 HSS Centre Drill - No.3



**D504**  
 HSS Centre Drill - No. 4



**D505**  
 HSS Centre Drill - No. 5



**T019**  
 Metric HSS Hand Tap & Drill Set - 29 Piece



**D107**  
 HSS Step Drill Sets



**D106**  
 Countersink Sets – 90° Three Flute



**D105**  
 Deburring Countersink Sets – 90° Cross Hole

