

Product Brochure For W252

MIG WELDER - WORKSHOP 390

#KUM390

40-375 Amps Welding Current Range



On Sale

Ex GST	Inc GST
\$4,062.73	\$4,469.00
\$3,900.00	\$4,290.00

ORDER CODE:	W252
MODEL:	WORKSHOP 390
Type:	MIG WELDER
Part Number:	KUM390
Voltage (V):	415
Recommended Plug Amperage (amp):	32
Welding Current Range - MIG (amp):	40 - 375
Welding Current Range - STICK (amp):	~
Welding Current Range - TIG (amp):	~
Duty Cycle (% @ amp):	70 @ 335
Wire Spool Size (kg):	5 & 15
Ferrous Wire Size - Range (mm):	0.6 - 1.6
Stainless Steel Wire Size - Range (mm):	0.6 - 1.6
Aluminium Wire Size - Range (mm):	0.9 - 1.6
Recommended Generator (KVA):	~
Dimensions (mm):	1270 x 940 x 550
Nett Weight (kg):	144



Description

The Unimig 390 is a powerful workhorse with an exceptionally high duty cycle. It is ideally suited for medium to heavy fabrication industries as well as rural applications. Combining smooth arc characteristics with complete reliability, the Unimig 390 is the unit to satisfy all the demands of the professional welder. Fitted standard with a geared four roller drive system ensuring consistent wire feed and smooth welding.

Features

- Four wheel geared wire drive system
- Dual inductance for exceptional arc control
- High strength steel construction
- Heavy duty copper wound transformer
- Exceptional high duty cycle 70% @ 355 amps
- European made quality manufactured in Hungary

Includes

- SB36 4M Ergo MIG torch with Euro connection
- 4M Earth lead with 35/50 Dinse style connections
- UNI-FLAME Twin Gauge Argon Regulator
- Gas Hose with Fittings

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WELDING WIRE DIAMETER CHART							
MATERIAL THICKNESS	RECOMMENDED WIRE DIAMETERS						
	MIG SOLID WIRE				GASLESS FLUX CORED WIRE		
	0.6mm	0.8mm	0.9mm	1.0mm	0.8mm	0.9mm	1.2mm
24 Gauge (.60mm)							
22 Gauge (.75mm)							
20 Gauge (.90mm)							
18 Gauge (1.0mm)							
16 Gauge (1.2mm)							
14 Gauge (1.6mm)							
3.0mm							
5.0mm							
6.0mm							
8.0mm							
10.0mm							
12.0mm							

For material thickness of 5.0mm and greater, multi-pass runs or a beveled joint design may be required depending on the amperage capability of your machine.

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Specific Features



Right View



Front View

Recommended Accessories

W10362

Magnetic MIG Torch Rest



W572

MIG Torch - 3 Metre



W119

Anti-Spatter Spray



O0184

Ar/O2 - Argon 98% & Oxygen 2% Disposable Cylinder



O0185

CO2/Ar - 86% Argon & 14% Carbon Dioxide Disposable Cylinder



O300

Gas Refillable Cylinder



O304

Gas Refillable Cylinder



O3045

Gas Refillable Cylinder



Product Brochure For W252

O302
 Gas Refillable Cylinder



O306
 Gas Refillable Cylinder



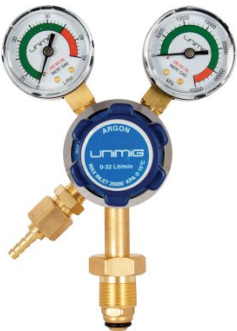
O3065
 Gas Refillable Cylinder



O0171
 Argon Gas Regulator



W160A
 Argon Gas Regulator-Twin Gauge



W161
 Argon Gas Regulator-Bobbin Flowmeter



W001
 Auto Darken Welding Helmet - 9-13 Shade



W002
 Auto Darken Welding Helmet - 9-13 Shade



W1000A
 Promax HV5 Welding Jacket



W1001A
 Promax Blue FR Welding Jacket



W1002A
 Professional Promax BL7 Welding Jacket



W100
 ROGUE™ Heavy Duty Welding Gloves - 400mm

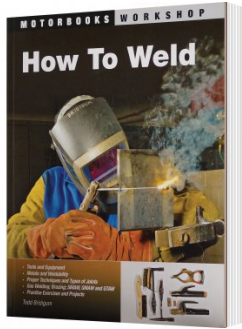


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W101
 TIG Welding Gloves - 310mm



L3456
 How to Weld Book



W225
 Welding Curtain



W135
 Ø0.9mm Mild Steel MIG
 Welding Wire



W136
 Ø0.8mm Mild Steel MIG
 Welding Wire



W138
 Ø0.6mm Mild Steel MIG
 Welding Wire



W138A
 Ø0.6mm Mild Steel MIG
 Welding Wire



W140
 Ø0.8mm Mild Steel MIG
 Welding Wire



W140A
 Ø0.8mm Mild Steel MIG
 Welding Wire



W142
 Ø0.9mm Mild Steel MIG
 Welding Wire



W143
 Ø1.0mm Aluminium MIG
 Welding Wire



W144
 Ø1.2mm Aluminium MIG
 Welding Wire



Product Brochure For W252

W145

Ø0.9mm Gasless Mild Steel
 MIG Welding Wire



W145A

Ø0.9mm Gasless Mild Steel
 MIG Welding Wire



V099

90 degree Angle Vice Clamp



V100

90 degree Angle Vice Clamp



W546

10 x 0.6mm Contact Tips - Steel



W548

10 x 0.8mm Contact Tips - Steel



W549

10 x 0.9mm Contact Tips - Steel



W549A

10 x 0.9mm Contact Tips -
 Aluminium



W550

10 x 1.0mm Contact Tips - Steel



W550A

10 x 1.0mm Contact Tips -
 Aluminium



W552

10 x 1.2mm Contact Tips - Steel



W552A

10 x 1.2mm Contact Tips -
 Aluminium



Product Brochure For W252

W539

0.6-0.8mm Blue Steel Liner

W538

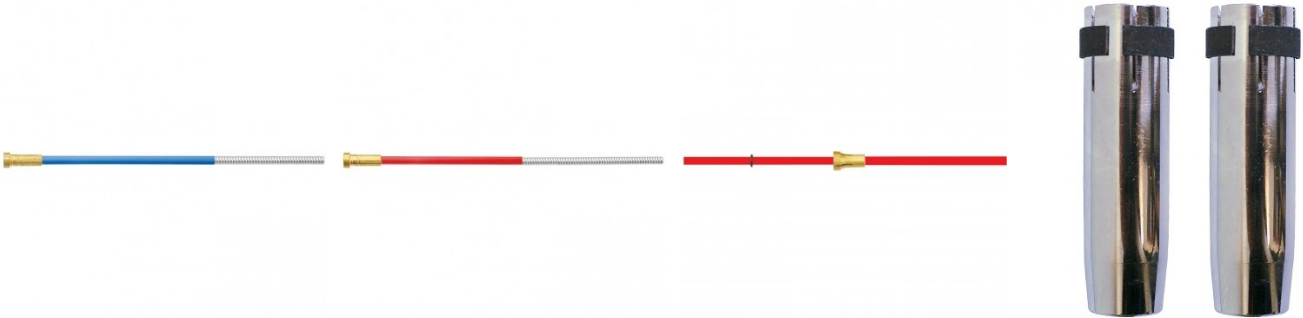
1.0-1.2mm Red Steel Liner

W567

1.0-1.2mm Red Aluminium Liner

W564

2 x Conical Nozzles



W576

2 x Gas Diffusers

W568

Swan Neck Assembly

