

Product Brochure For W559

## MIG Torch - 4 Metre - SB25-4M

4 Metre  
 #SB25-4M



**On Sale**

Ex GST	Inc GST
<del>\$168.50</del>	<del>\$185.35</del>
<b>\$141.82</b>	<b>\$156.00</b>

ORDER CODE:	W559
Part Number:	SB25-4M
Type:	MIG Torch
Amperage (amp):	230
Electrical Pin Connector:	~
Duty Cycle Rating: CO2:	60% @ 230amp
Duty Cycle Rating: Mixed Gas:	60% @ 200amp
Includes U-Groove Roller (mm):	~
Wire Size Capability (mm):	0.6 - 1.2
Torch Connector (Type):	Euro Connector



### Description

Suregrip Series  
 SB25 MIG Torch

### Features

- 250A AIR COOLED MIG WELDING TORCH
- Rating:230A CO<sup>2</sup>
- 200A mixed gas
- EN60974-7 @ 60% duty cycle
- 0.8 to 1.2mm wires

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**UNIMIG**  
 Suregrip Series

**Consumable parts**

All wear and spare parts are manufactured to the same specification as the OEM and are fully interchangeable.

**Hanger Hook**

A "plug and play" option, they encourage the operator to hang the torch off the ground where it is easy to locate.

**Medium Ergo Trigger Assembly**

Rapid field servicing ensured by a simple "plug and play" system. Switches can be exchanged in 5 seconds without the use of tools.

**Knuckle Joint and Cable Support**

Small movements of the handle and neck are possible independent of the cable assembly. A moulded polymer cable support increases flexibility and electrode support.



**Spring Pins**

Fitted with unbreakable spring loaded gun plug body pins.

**Rear Cable Support**

Extra length cable support systems ensure smooth and consistent wire feed at any angle.

**Swan Necks**

Manufactured to the same specification as the OEM.



**Ergo Handle**

A patented screwless design combines the ultimate in balance, positioning and ergonomics. Torch handles disassemble in 5 seconds for rapid fault analysis.

Top and bottom handle soft grips ensure all day welder comfort.

**Hyperflex Cable Systems**

Air cooled cable assemblies offer outstanding flexibility with the highest heat and abrasion resistance of any known cable.

The outer jacket is constructed from cross-linked polymers providing a tear proof outer with a burn threshold of 375°C.



**Gun Plug Housing**

Tough and damage resistant, housings and nuts are formed in robust glass-reinforced polymers encasing all conductive parts in accordance with EN60974-7.

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**Recommended Accessories**

**W10362**  
 Magnetic MIG Torch Rest



**W546**  
 10 x 0.6mm Contact Tips - Steel



**W548**  
 10 x 0.8mm Contact Tips - Steel



**W549**  
 10 x 0.9mm Contact Tips - Steel



**W550**  
 10 x 1.0mm Contact Tips - Steel



**W552**  
 10 x 1.2mm Contact Tips - Steel



**W549A**  
 10 x 0.9mm Contact Tips - Aluminium



**W550A**  
 10 x 1.0mm Contact Tips - Aluminium



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**W552A**  
 10 x 1.2mm Contact Tips -  
 Aluminium



**W538**  
 1.0-1.2mm Red Steel Liner



**W539**  
 0.6-0.8mm Blue Steel Liner



**W567**  
 1.0-1.2mm Red Aluminium Liner



**W560**  
 2 x Conical Nozzles



**W562**  
 2 x Contact Tip Holders



**W562A**  
 Swan Neck Assembly



**W554**  
 2 x Shroud Springs



**W559A**  
 MIG Torch - 3 Metre

