

Product Brochure For W611

## Planer & Thicknesser Combination - Spiral Cutter Head - PT-254S

254mm Wide Planer Capacity

254 x 190mm (W x H) Thicknesser Capacity

**On Sale**

Ex GST

Inc GST

~~\$2,890.00~~

~~\$3,179.00~~

**\$2,630.00**

**\$2,893.00**



ORDER CODE:	W611
MODEL:	PT-254S
Planer Capacity (mm):	254
Cutter Head Type (HSS / Carb):	Carbide Inserts
Table Length - Planer (mm):	1110
Table Height - Planer (mm):	810
Length of Infeed Planer Table (mm):	525
Length of Outfeed Planer Table (mm):	525
Fence Length x Height (mm):	1080 x 130
Thicknesser Capacity (mm):	254 x 190
Table Length - Thicknesser (mm):	700 (with roller extension support)
Feed Speed (m/min):	5
Cutter Block Diameter (mm):	70
Cutter Block Speed (rpm):	4800
Motor Power (kW / hp):	2.2 / 3
Voltage / Amperage (V / amp):	240 / 10
Floor Space (W x D x H) (mm):	1100 x 600 x 940
Nett Weight (kg):	216



### Description

You now don't have to choose between buying a separate planer or a thicknesser – with the PT-254S you can have the best of both worlds in one machine. Hafco Woodmaster has designed a machine now that includes a "Spiral Cutter Head" that cuts your timber effortlessly smoother and quieter than the conventional HSS blades.

The surfacing tables are 1100mm long, made from cast iron and precision ground finish to ensure material to slide smoothly to produce accurate results. The spiral cutter head is fitted with German quality carbide inserts and powered by a powerful 2.2kW / 3hp, 240V motor that can handle the toughest timbers to achieve superior finish every time.

This versatile machine features an extra heavy duty cast aluminium extruded fence with centered controls for quick adjustments, and a built-in dust chute capable of handling both operations.

### Features

- Spiral cutter head with 44 carbide inserts
- Heavy-duty 2.2kW / 3hp 240V motor
- 254mm wide x 190mm high thicknesser capacity
- Auto-feed thicknesser rollers 5m/min
- 4800rpm cutter head speed
- 1100 x 265mm jointer table size
- Large aluminium fence tilts 45-90° with lever locking system and unique sliding design
- Heavy duty cast iron tables with ground finish to ensure accuracy and flatness
- Large hand-wheel for quick and precise adjustments of thickness height
- 100mm dust chute

### Includes

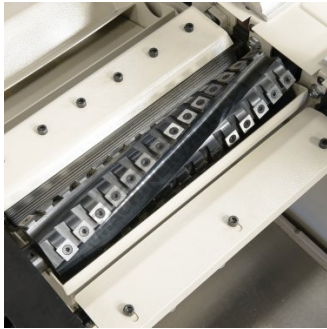
- 5 x spare carbide inserts
- 10 x spare insert screws

### Optional Accessories

- 4 x Machine Mounts - (M001)

Product Brochure For W611

**Specific Features**



Spiral Cutter Head



Front View



Left Side View



Right Side View



Rear View



Thickener Setup - Front Right View



Thickener Setup - Rear View



Rear Left View



Left View



Rear Right View



Front Top View



Rear Top View



Dust Chute Set Up For Planer



Included Parts

Product Brochure For W611

**Recommended Accessories**

**W309**  
 Safety Push Blocks & Stick Set



**W616**  
 Carbide Inserts for Spiral Cutter  
 Heads on Planer & Thicknesser  
 Combo's



**W616S**  
 Torx Screw



**W332**  
 Dust Collector



**W394**  
 Dust Collector



**W344**  
 Wood Dust Accessory Kit



**M001**  
 Steel Machine Mount & Rubber  
 Insert



**W334**  
 Dust Hose Reducer



Product Brochure For W611

**W333**  
 Dust Hose Reducer



**W335**  
 Blast Gate



**W336**  
 Dust Hose Elbow - 90 Degree



**W337**  
 Dust Hose Y Adaptor



**W338**  
 Dust Hose Universal Dust Hood



**W339**  
 Dust Hose Floor Sweeper Attachment



**W340**  
 Dust Hose Clamp



**W343**  
 Roller Stand



**W343A**  
 Roller Stand



**W3434**  
 Roller Stand

